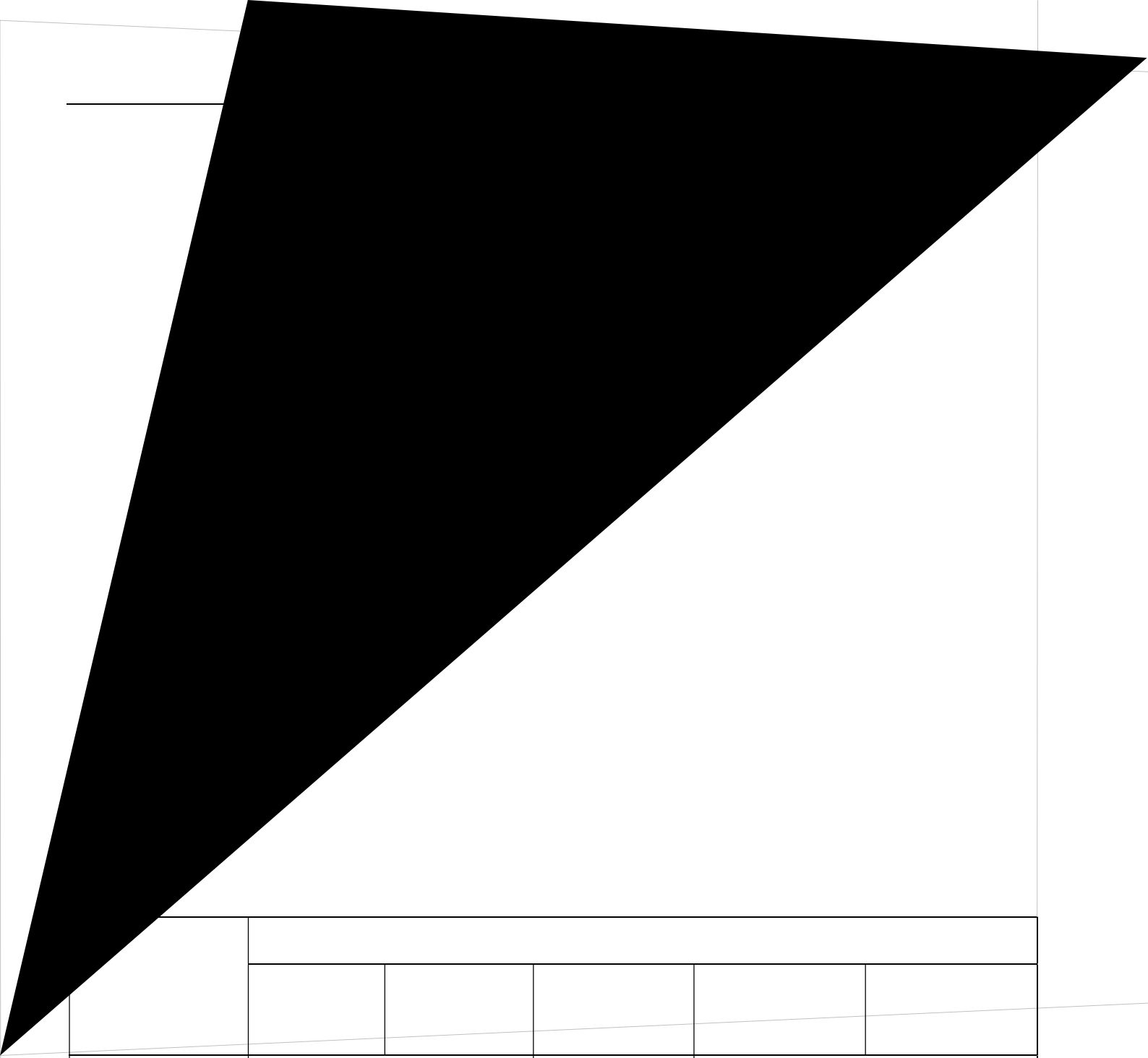

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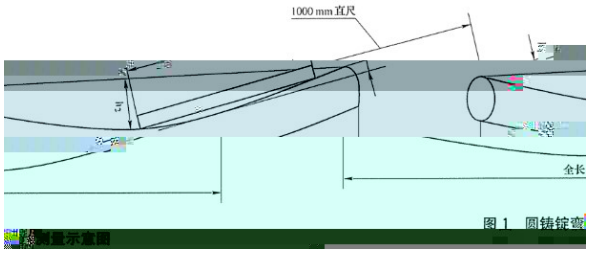

图1 圆铸锭弯曲测量示意图

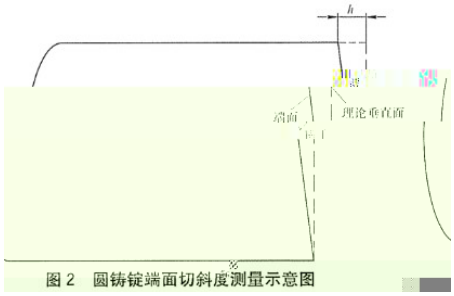

图2 圆铸锭端面切斜度测量示意图

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	>85%	15%						
		15%						

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